



## HOUSE OF TOWNEND

### Puligny-Montrachet Village 2024, Domaine Etienne Sauzet 6 x 75cl

**Price** -£1.00  
**Code** PULI043

Produced from 12 parcels spread around the village, from Chassagne to Meursault, but primarily on the Meursault side, totalling 3.5ha, planted with vines that average 50 years old, the oldest of which was planted in 1934.



#### Tasting Notes:

The bouquet is full of lemon zest, lime and green apple leading to a palate that is both linear and precise, full of tension and energy. There is also a delicious streak of minerality that weaves through the concentrated tropical fruit structure. This is a wonderful wine, finely constructed and so typically Sauzet.



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Specification	
<b>Vinification</b>	Hand-picked, fermented in tank and then transferred into 10% new oak, with the remaining barrels 1-5 years old.
<b>Size</b>	75cl
<b>Drinking Window</b>	Drink from 2027
<b>Country</b>	France
<b>Region</b>	Burgundy
<b>Area</b>	Côte de Beaune
<b>Sub Area</b>	Puligny-Montrachet
<b>Type</b>	White Wine
<b>Grapes</b>	Chardonnay
<b>Genres</b>	Biodynamic, En Primeur, Fine Wine, Organic
<b>Vintage</b>	2024
<b>Style</b>	Dry
<b>Body</b>	Rich, round and full flavoured
<b>Producer</b>	Domaine Etienne Sauzet
<b>Producer Overview</b>	Etienne Sauzet was born in the early years of the twentieth century and created his namesake Domaine following the inheritance of a few hectares of vines as a young man.
<b>Closure Type</b>	Cork